

# Green Sand Project Worksheet

Date: \_\_\_\_\_

## Customer Information

Foundry Name: \_\_\_\_\_

Foundry Contact: \_\_\_\_\_ Title: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_

Country: \_\_\_\_\_

Phone: \_\_\_\_\_ Email: \_\_\_\_\_

Website: \_\_\_\_\_

## Project Objective

## Plant Conditions

Metal Poured:	<input type="checkbox"/> Aluminum <input type="checkbox"/> Copper <input type="checkbox"/> Ferrous <input type="checkbox"/> Other				
Molding Machines:	Number of Machines and Hoppers Fed by Muller: 1: Mold Size:      x      x      /      Molds per hour (max): 2: Mold Size:      x      x      /      Molds per hour (max): Sand Temp at Muller <input type="checkbox"/> °F <input type="checkbox"/> °C				
Existing Machines:	Serial Number	Keep	Replace	Add	Non-OEM
	Muller:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Controller:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Bond Dosing:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Number of Additives:				
	Max Water: _____ GPM/LPM				
Optional:	Remote HMI <input type="checkbox"/>				
Additional Communication	Additive VFD <input type="checkbox"/> Belt VFD <input type="checkbox"/> SCADA <input type="checkbox"/> Other PLC <input type="checkbox"/> _____				
	Modification of HMI Screens:				
	Modifications to Data Tags:				

RETURN TO:

**SIMPSON**

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Naperville, IL 60563

Or email: [sales@simpsongroup.com](mailto:sales@simpsongroup.com) or your local representative